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DO NOT SCALE PRINT
 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
 TOLERANCES:
 .XX = ±.01
 .XXX = ±.005
 FRACTIONAL = ±1/32"
 ANGULAR = ±1/2"
 BREAK SHARP EDGES .005-.015
 ALL SMALL FILLETS .020-.040R.
 ALL FINISHED SURFACES 63-125 MICRO INCHES

Vibra Screw Incorporated
 755 Union Blvd. Totowa, N.J. 07512-2207

TITLE
4" LIW FEEDER
TYPICAL LAYOUT WITH 50 CU.FT. HOPPER

SCALE 1=12
 DWG. NO. **LIW-17964A**
 REV. NO. **S**

REV.	DESCRIPTION	DWN. BY DATE	CHK. BY DATE	APP. BY DATE	ELEC. APP. DATE
S	RELEASED FOR STANDARD	MJM 5/30/01			