



SHIPPING BRACE  
(TO PREVENT LOAD  
CELL DAMAGE)  
DURING SHIPMENT &  
INSTALLATION

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DO NOT SCALE PRINT  
UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES:  
.XX = ±.01  
.XXX = ±.005  
FRACTIONAL = ±1/32"  
ANGULAR = ±1/2"  
BREAK SHARP EDGES .005-.015  
ALL SMALL FILLETS .020-.040R.  
ALL FINISHED SURFACES 63-125  
MICRO INCHES

**Vibra Screw Incorporated**  
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TITLE  
**3" LIW FEEDER**  
**TYPICAL LAYOUT WITH 15 CU.FT. HOPPER**

SCALE 1/8=1  
DWG. NO. **LIW-17965**  
REV. NO. **S**

REV.	DESCRIPTION	DWN. BY DATE	CHK. BY DATE	APP. BY DATE	ELEC. APP. DATE
S	RELEASED FOR STANDARD	MJM 5/31/01			