



NOTES -

- 1 - CONTACT MATERIAL - CARBON STEEL, 304 SS, 316 SS
- 2 - GYRATOR MOTOR - 1750 RPM, 1 HP, TENV. 230 - 460/3/60
- 3 - ALL ELECTRICAL CONNECTIONS TO BE FLEXIBLE
- 4 - ALL CONNECTIONS TO BIN ACTIVATOR MUST BE FLEXIBLE

DASH No.	A OD	C
-1	8 OD	22 3/8
-2	10 OD	21 3/8
-3	12 OD	20 3/8

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DO NOT SCALE PRINT

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES:

.XX = ±.01
 .XXX = ±.005
 FRACTIONAL = ±1/32"
 ANGULAR = ±1/2"
 BREAK SHARP EDGES .005-.015
 ALL SMALL FILLETS .020-.040R.
 ALL FINISHED SURFACES 63-125 MICRO INCHES



Vibra Screw Incorporated
 755 Union Blvd. Totowa, N.J. 07512-2207

TITLE 2'-0" DIA. BIN ACTIVATOR CENTER FLAT STOCK CROSS MEMBER AND 1 1/2 K GYRATOR

SCALE 3/16"=1"

CAD FILE NAME bo\stodossy\17982-SD_21

DWG. NO.

17982-SD 0

REV. NO.

REV.	DESCRIPTION	DWN. BY DATE	CHK. BY DATE	APP. BY DATE	ELEC. APP. DATE
0	RELEASED FOR REFERENCE ONLY	MJM 8/23/01			